

**Part Number: PT345-35170**

**Kit Contents**

Item #	Quantity Req.	Description
1	1	Front Mudguard, RH
2	1	Front Mudguard, LH
3	1	Rear Mudguard, RH
4	1	Rear Mudguard, LH
5	1	Hardware Kit

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1	4	Screw (90159-60603)
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		
2		
3		

**Conflicts**

Ground effects; lack of overfenders
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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
None	
<b>Special Tools</b>	<b>Notes</b>
None	
<b>Installation Tools</b>	<b>Notes</b>
Socket	10mm
Driver or Ratchet	
Extension	3"
Clean Cloth/Rag	
<b>Special Chemicals</b>	<b>Notes</b>
Cleaner	VDC Approved

**General Applicability**

Tacoma models with overfenders
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**Recommended Sequence of Application**







Item #	Accessory
1	
2	
3	

\*Mandatory

**Vehicle Service Parts** (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

**Legend**

	<b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.
	<b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.
	<b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	<b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.
	<b>REVISION MARK:</b> This mark highlights a change in installation with respect to previous issue.
	<b>SAFETY TORQUE:</b> This mark indicates that torque is related to safety.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.


These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

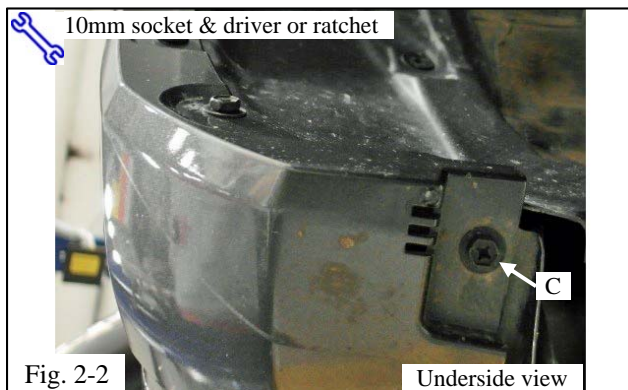
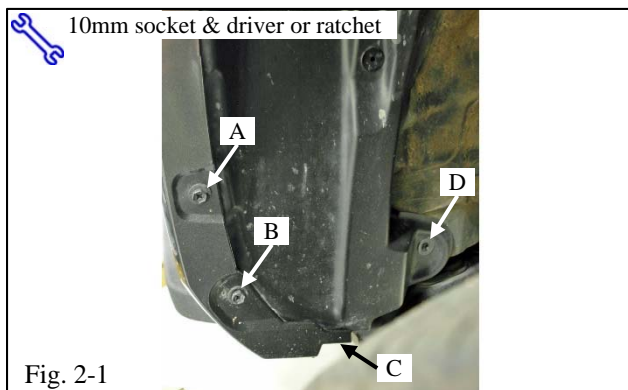
Please see your Toyota dealer for a copy of this document.

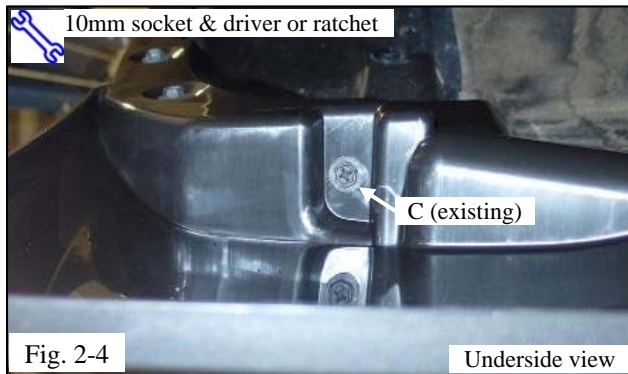
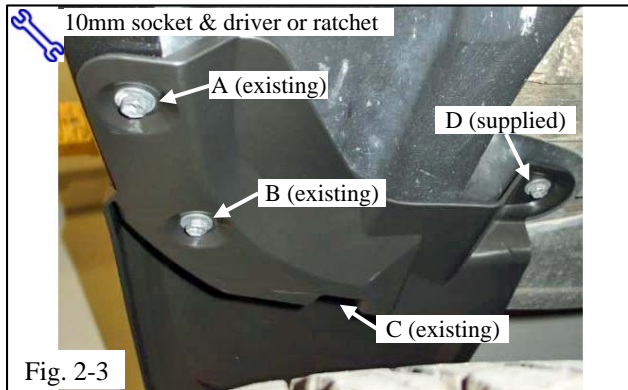
**1. Prepare the Vehicle.**

-  (a) Clean and degrease the front and rear fender area where the mudguards will be located with a VDC approved cleaner & cleaning method.

**2. Install the Front Mudguard.**

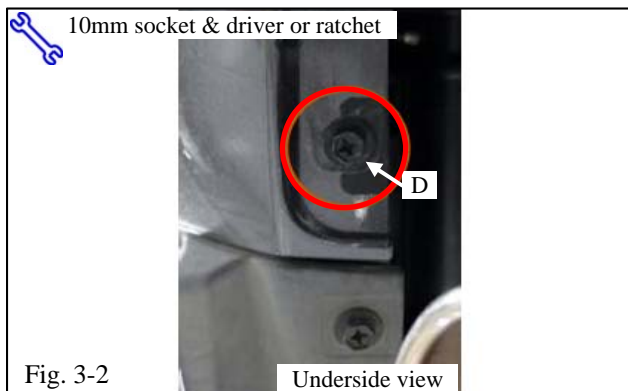
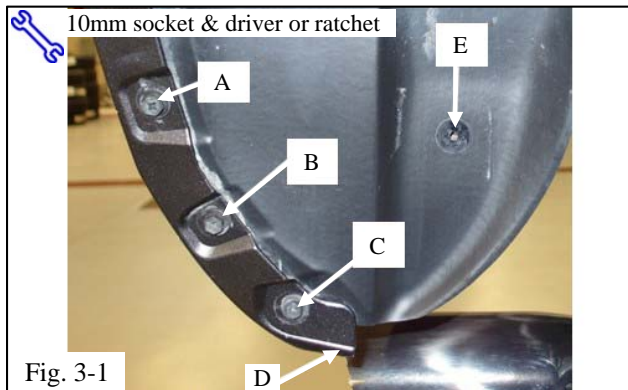
- (a) Remove and save the three screws at locations A, B and C (Fig. 2-1 & Fig. 2-2).



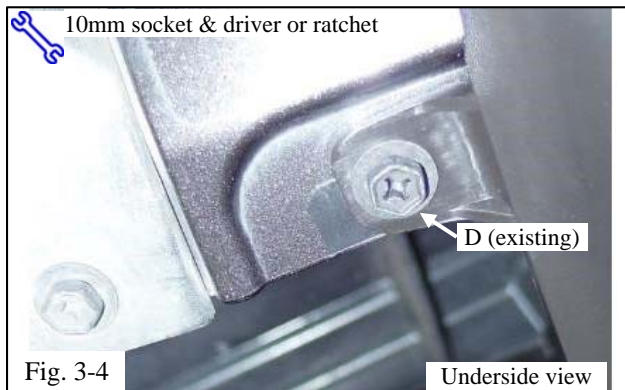
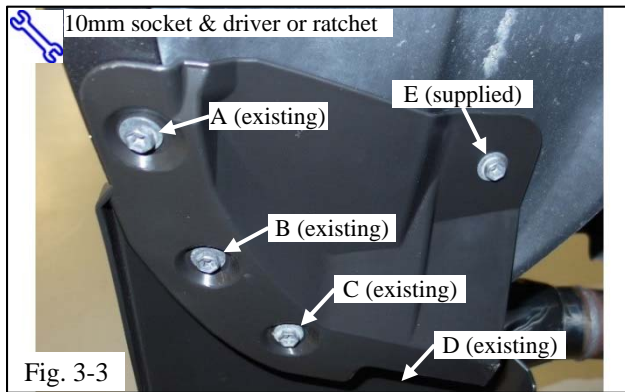



- (b) Mount the front mudguard on the front fender. Attach the mudguard using the three screws removed in Step 2(a) at locations A, B and C (Fig. 2-3 & Fig. 2-4). Do not fully tighten the screws at this time.
- (c) Loosely install one supplied screw at location D (Fig. 2-3).
- (d) Tighten the screws in the sequence A – C – D – B (Fig. 2-3).
- (e) Repeat Step 2 on the other side.

### 3. Install the Rear Mudguard.



- (a) Remove and save the four screws at locations A, B, C and D (Fig. 3-1 & Fig. 3-2).



-  (b) Mount the rear mudguard on the rear fender. Attach the mudguard using the four screws removed in Step 3(a) at locations A, B, C and D (Fig. 3-3 & Fig. 3-4). Do not fully tighten the screws at this time.
- (c) Loosely install one supplied screw at location E (Fig. E-3).
- (d) Tighten the screws in the sequence A – D – E – B – C (Fig. 3-3).
- (e) Repeat Step 3 on the other side.

Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> Gaps between mudguards &amp; body</li><li><input type="checkbox"/></li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	<p>Excessive gaps greater than 1.0mm</p>
<p><u>Vehicle Function Checks</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/></li><li><input type="checkbox"/></li><li><input type="checkbox"/></li></ul>	
<p><u>Vehicle Appearance Check</u></p> <ul style="list-style-type: none"><li><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</li></ul>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>